

Cylinder battery paste
highland barley paper machine
Model : SASM 18/21/26

skill

art

joint

opinion

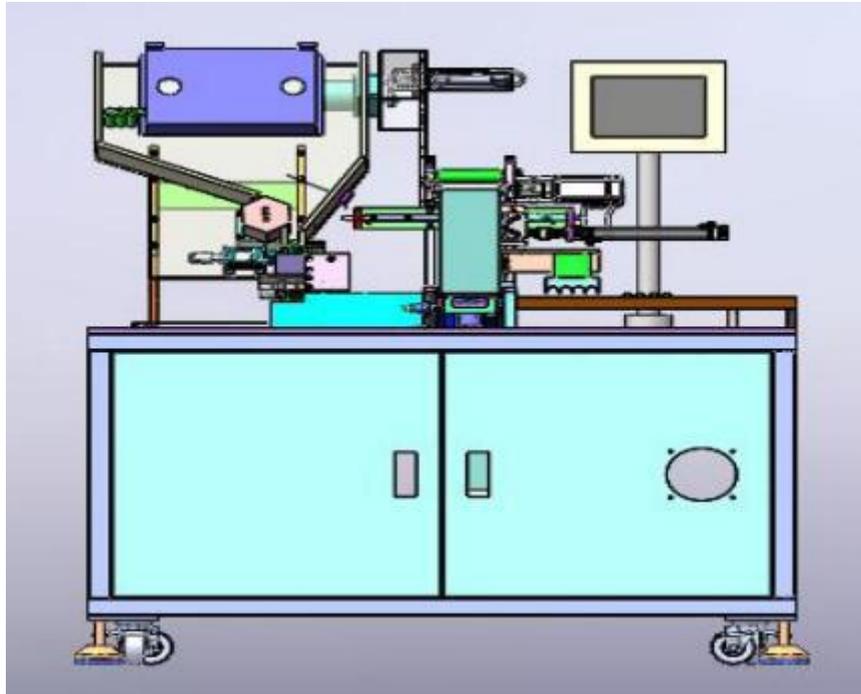
SASM 18 / 21 / 26 , after full consultation on technical requirements, technical scheme, acceptance, training, they reach a technical agreement as follows:

I. Equipment Introduction:

1. Function Overview:

Used for 18650 / 21700 / 26650 cylindrical battery paste highland barley paper, automatic waste rolled up. The equipment has the characteristics of high degree of automation, efficient and stable operation, simple operation and maintenance.

2. D drawing of equipment (pictures are for reference only, subject to physical objects)



3. Equipment function features:

- a .Using the latest carton feeding, high speed and stability, no battery impact and scratch; and suitable for different boxes directly manual feeding, can achieve uninterrupted production.
- b .The feeding part adopts the high-speed and high-stability feeding mechanism.
- c .The flushing film part adopts the newly developed flushing die.Ensure the film precision, high wear resistance coefficient, long service life.And to ensure stability, there will be no mold sliding is not smooth or rushed out of the effect is not ideal and other problems.
- d .Add safety valves to ensure that the equipment is caused by misoperation or other individual factors in the use process.(It can realize the whole machine power off and gas off).
- e .Using PLC programming, intelligent man-machine operation interface, simple and easy to understand operation.

Basic equipment parameters

- 1: Equipment power supply single-phase 220V, 50HZ.
 - 2: Rated power of 2KW.
 - 3: Face mat material highland barley paper.
 - 4: Material specifications require the maximum diameter of highland barley paper of 350MM, the inner diameter of 72-75MM, and the width of material roll of 100MM.
 - 5: Use the air pressure of 0.3-0.6MPa.
 - 6: Production efficiency of 4000-5000PCS / H, a single rush of 4PCS
 - 7: Equipment marriage rate is 95%
 - 8: The primary excellent rate is 99.5%
 - 9: Overall dimension 1200x700x1500 (length x width x height, unit: mm)
 - 10: The complete machine weight is about 200k g
1. Touch screen: 2.
 - Cylinder: 3.
 - Solenoid valve: 4.
 5. PLC : Direct line rail: Maintenance control
 - Yard guest
 - Yard guest

Four, the general configuration and standard of the equipment

1. Appearance color of the equipment: Party A shall provide color board or 1C according to international standard.
2. Equipment Noise: <65db.
3. The equipment meets the relevant national safety standards for mechanical and electrical equipment, and there are no obvious or potential design safety risks
4. Attach the operation manual of the machine randomly.

V. Equipment acceptance standards

1. Party B's self-acceptance: The equipment shall conduct self-acceptance at Party B.
2. Pre-acceptance of delivery: Party A shall send a representative to Party B for the pre-acceptance according to the pre-acceptance report received, and the equipment shall not be delivered until the equipment passes the pre-acceptance of Party A.
3. Final acceptance: start the final acceptance for 3 consecutive days of equipment mass production or 5W of production, and select the operation condition for 1 hour for formal acceptance. If Party A has no production plan, Party A shall provide the test materials for formal acceptance. After the final acceptance, both parties shall sign the acceptance form and the equipment shall enter the warranty procedure.
4. Acceptance conditions: no scratch, scratch, abrasion, the machine intact, no rust, no safety risks, meet the requirements of this Agreement and the requirements of the customer safety department.

Vi. Installation, commissioning and training

1. Unless otherwise required in writing, Party A shall be responsible for receiving, unpacking and handling the machine to the installation site, and shall prepare relevant electricity and gas to the installation site.
2. Party B shall be responsible for the installation, debugging and system integration of the equipment.
3. After the installation is completed, both parties shall pass the small batch trial production of the equipment and be approved by Party A.
4. Party B shall provide the training for Party A's relevant personnel free of charge. The contents include the normal use, maintenance of the equipment, fault analysis and troubleshooting, operation safety and emergency handling procedures, etc.

7. Quality assurance and after-sales service

1. The warranty period of the equipment shall be 12 months from the date of the equipment acceptance, during which Party B shall be responsible for free maintenance of the equipment (except vulnerable parts). In case of any abnormal quality, Party B's after-sales service personnel shall arrive at Party A's site within 72 hours after receiving the information (24 hours after receiving in Shenzhen and Dongguan).



2. After the expiration of the warranty period, Party B shall only charge working hours and transportation fees for the maintenance of the equipment, involving the replacement and purchase of equipment related parts, and Party B shall only charge the cost.

VIII. Others

This Technical Agreement and its annexes shall be used as the basis for equipment manufacturing and acceptance, and are equally valid as the order contract. This Technical Agreement is made in duplicate, with each party holding one copy, and shall come into force upon being signed and sealed by both parties;

Matters not covered in this Technical Agreement shall be settled by both parties through negotiation.

first party:

Party B, Sender

telephone:

telephone

portraiture:

portraiture

Signing Representative:

Signing Representative: Day

date:

d :